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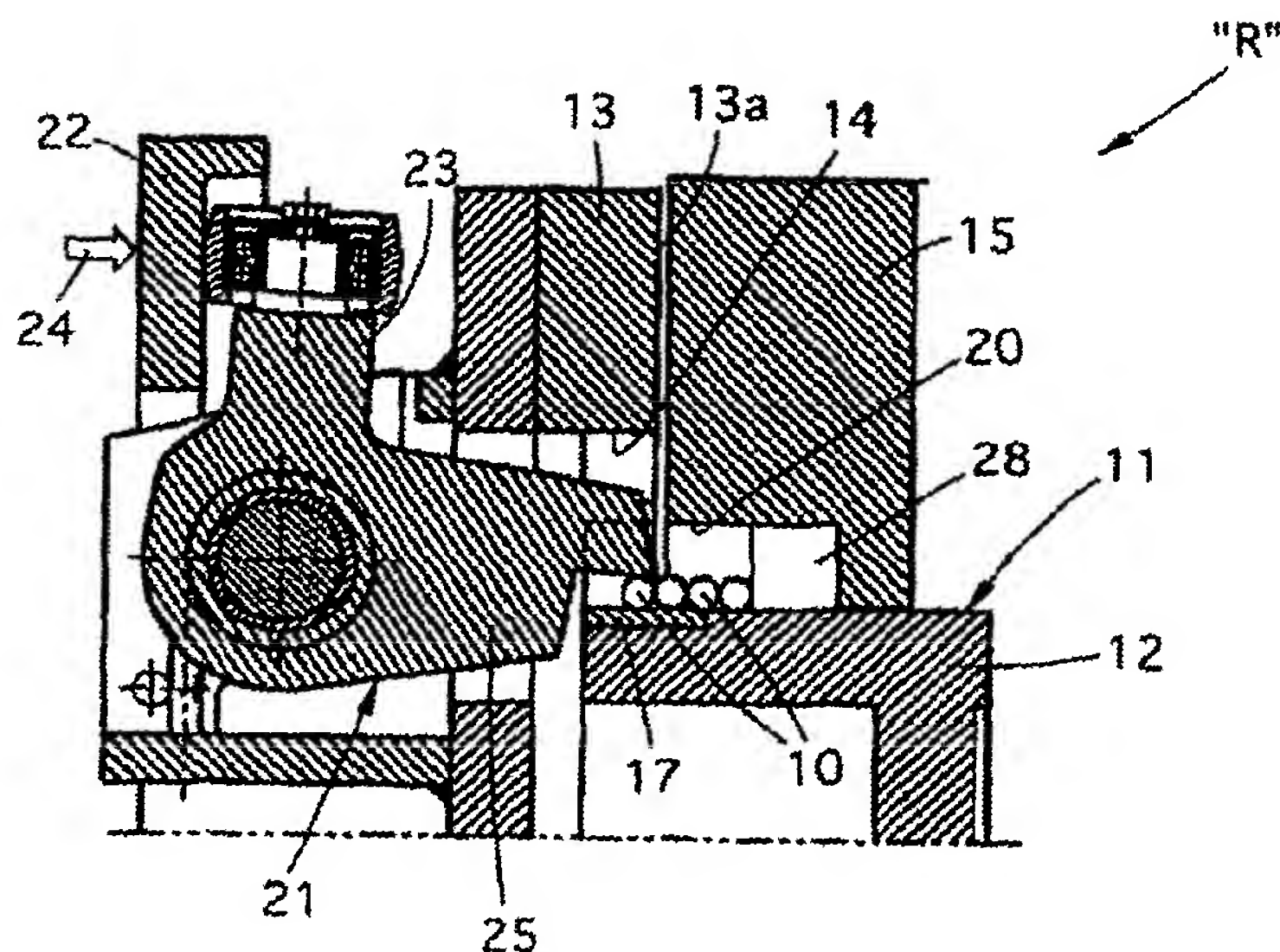
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(54) Title: COILING DEVICE AND METHOD FOR ROLLED OR DRAWN LONG PRODUCTS



(57) Abstract: Coiling device  
("R") and relative method  
for a windable long, metal  
product (10). The device ("R")  
comprises a mandrel (12) having  
a substantially circular transverse  
section and rotating around a  
horizontal, vertical or inclined  
axis, and at least a guide and  
containing device (15, 16) which  
is driven between a first working  
position wherein it cooperates  
with the mandrel (12), and a  
second inactive position wherein  
it is arranged distant from the  
mandrel (12). The coiling device  
("R") also comprises at least a  
clamping device (21) associated  
with the mandrel (12), which  
clamps at least temporarily an  
initial segment of the metal  
product (10).



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A. CLASSIFICATION OF SUBJECT MATTER  
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Minimum documentation searched (classification system followed by classification symbols)

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Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

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## C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US 3 592 399 A (WOODROW HAROLD E) 13 July 1971 (1971-07-13) cited in the application column 2, line 63 - column 3, line 49 column 4, line 8 - line 20; figures -----	1,2,4,6, 7,17,20
A	PATENT ABSTRACTS OF JAPAN vol. 012, no. 157 (M-696), 13 May 1988 (1988-05-13) & JP 62 275980 A (MIRAI IND CO LTD; others: 01), 30 November 1987 (1987-11-30) abstract -----	1,2,4,6, 7,17,20
A	EP 1 126 934 A (DANIELI OFF MECC) 29 August 2001 (2001-08-29) cited in the application paragraph '0036! - paragraph '0037!; claim 7; figures ----- -/-	1,8-10, 17

☒ Further documents are listed in the continuation of box C.

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Category °	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
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A	GB 1 367 513 A (V N I KONSTR I METALLURG MASH) 18 September 1974 (1974-09-18) page 2, line 3 - page 3, line 2; figures -----	1
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